

Work Order ID 110430

December-19-13 2:42:42 PM

110430

Page 1

Item ID: D206-642-412

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH, High Gear

Start Date: 12/19/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/02/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-19

Tooling:

Date:

Run

Start

NR1

QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	<u>0</u> <u>P</u>	DAS 10 9-89							
100	DOCUMENT CONTROL	0.00	DAS 6 9-89	14-1-29		1x			MLJ
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-412 CHG007								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00	DAS 6 9-89	14-1-29		1x			
120									
QC	Memo	0.00							
Quality Control									

B110428

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Work Order ID 110430

December-19-13 2:42:42 PM

110430

Page 2

Item ID: D206-642-412

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH, High Gear

Start Date: 12/19/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 1/02/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-412				DAS			DAS	
	Location: <u>082</u>				6			28	
	PPP Rev: _____				8-89			9-89	
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-1-29

MLG 14-01-30

14-01-29

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other _____ _____ _____
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Picklist Print

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Page 1

Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:K05.10.11 Revised picklist per CHG004KJ/CP/JLM

IPP Rev:L 07-12-05 ECN 1080p DD verified by:ec

IPP Rev:M 08-09-29 as per DSI9421 DD verified by:

IPP Rev:N

12.11.21 ECN12-679 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-441

Manufactured

No

110

Each

1.0000

**

1

1

D206-642-441

Replacement Skidtube(Fits LH or RH)

DAS
6
9-89

Location

Loc Qty

Loc Code

FG082

1

84790

1

D206-648-013

Manufactured

No

110

Each

9.0000

**

1

1

D206-648-013

Ground Handling Wheel Modification

DAS
6
9-89

Location

Loc Qty

Loc Code

PKG013

9

108084

7

109553

2

D2932-2

Manufactured

No

110

Each

18.0000

**

1

1

D2932-2

206 Saddle Right Side

DAS
6
9-89

Location

Loc Qty

Loc Code

ST437

15

103396

1

107924

1

108709

4

109163

8

96395

1

ST446A

3

106452

3

108709

DAS
31
9-89

14-01-28

110428

DAS
33
9-89

109554

Picklist Print

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Page 2

Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2933-2 Manufactured No

110 Each 15.0000 1

D2933-2
206 Saddle Right

**

DAS
33
9-89

DAS
6
9-89

Location	Loc Qty	Loc Code
ST437	11	
107146	3	
107936	1	
109166	7	
ST446A	4	
106454	2	
98160	2	

109166

DAS
33
9-89

D2934 Manufactured No

110 Each 50.0000 2

D2934
Saddle Spacer

**

DAS
33
9-89

DAS
6
9-89

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST021	44	
106671	20	
108742	24	

108742

DAS
33
9-89

D2935 Manufactured No

110 Each 34.0000 2

D2935
Saddle Spacer

**

DAS
33
9-89

14-01-28

DAS
6
9-89

Location	Loc Qty	Loc Code
FG	6	
31793	6	
ST021	28	
107682	8	
108104	20	

108104

DAS
33
9-89

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2938-2

Manufactured No

110

Each

16.0000

1 1

D2938-2

206 Saddle

DAS
6
9-89

Location

Loc Qty

Loc Code

ST438

16

106303

1

106926

1

108125

6

109167

8

**

DAS
33
9-89

DAS
31
9-89

D2939-2

Manufactured No

110

Each

16.0000

1 1

D2939-2

206 Saddle

DAS
6
9-89

Location

Loc Qty

Loc Code

ST438

13

107950

1

108734

4

109169

8

ST447

3

98166

3

**

DAS
33
9-89

DAS
31
9-89

AN3-41A

Purchased No

110

Each

1,335.000

8 8

AN3-41A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST512

1315

123355

1315

**

DAS
33
9-89

DAS
31
9-89

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Shop Packet Print

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Page 4

Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

D2652 - Manufactured No

110 Each

703.0000

16 16

D2652

Bushing

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST014	659	
102204	59	
103022	198	
103642	201	
103643	201	

★★

DAS
33
9-89

D2712 - Manufactured No

110 Each

439.0000

10 10

D2712

Set Screw

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	389	
101775	245	
107365	42	
108882	102	

★★

DAS
33
9-89

NAS1149D0563J - Purchased No

110 Each

947.0000

8 8

NAS1149D0563J

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

GA	273	
m125807	273	
ST510a	674	
m126319	674	

★★

DAS
33
9-89 14-01-28

December-19-13 2:54:41 PM

Shop Packet Print

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Picklist Print

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Page 5

Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

484.0000

24

24

NAS1149D0463J

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

ST510a

484

M127693

484

**

DAS
33
9-89

DAS
31
9-89

D3407-043

Manufactured

No

110

Each

25.0000

1

1

D3407-043

Tow Ring

DAS
6
9-89

Location

Loc Qty

Loc Code

ST446

8

103303

8

ST463

17

103044

12

106890

5

**

DAS
33
9-89

DAS
31
9-89

MS21042L4

Purchased

No

110

Each

3,706.000

12

12

MS21042L4

Locknut

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

82

m126333

82

ST509

2000

m127255

2000

ST518

1624

m127376

1624

**

DAS
33
9-89

1401-25

DAS
31
9-89

127376

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Shop Packet Print

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Picklist Print

December-19-13 2:54:41 PM

Page 6

Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

703.0000

1

1

MS21043-4

Nut

**

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

94

125807

94

ST509

569

m127255

569

127255

D3457-1

Manufactured

No

110

Each

87.0000

2

2

D3457-1

Washer

**

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST046

77

107195

12

109133

40

83268

2

99638

23

107195

D3456-1

Manufactured

No

110

Each

139.0000

1

1

D3456-1

Washer

**

DAS
33
9-89

1401-28

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST046

132

103787

25

107629

17

109751

90

109751

DAS
33
9-89

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Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

520.0000

NAS1149C0463R

Washer

**

1

DAS

33

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

22

119097

22

ST292

498

123248

1

123355

197

m127306

300

AN4-6A

Purchased

No

110

Each

1,107.000

AN4-6A

BOET

**

12

DAS

33

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST355

250

M127410

250

ST514

857

M126317

857

D3413-1

Manufactured

No

110

Each

3.0000

D3413-1

O-Ring

**

1

DAS

33

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST464

3

107217

1

98167

2

Picklist Print

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Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

AN4C5A Purchased No

110 Each 131.0000 1

AN4C5A

Bolt

**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST355 131
122599 47
123265 34
M127410 50

DAS
6
9-89

DAS
31
9-89

123265

MS21042L3 Purchased No

110 Each 5,505.000 8

MS21042L3

Nut

**

DAS
33
9-89

127831

Location

Loc Qty

Loc Code

ST506 969
123900 969
ST509 4000
M127304 1000
M127410 3000
ST510a 536
M126333 536

DAS
6
9-89

DAS
31
9-89

NAS1149D0363J Purchased No

110 Each 2,781.000 8

NAS1149D0363J

Washer

**

DAS
33
9-89

14-01-28

Location

Loc Qty

Loc Code

GA 206
124392 206
ST510a 2575
m126319 2575

DAS
6
9-89

DAS
31
9-89

126319

December-19-13 2:54:41 PM

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Work Order ID: 110430

110430

Parent Item: D206-642-412

D206-642-412

Parent Item Name: Skidtube RH, High Gear

Start Date: 12/19/13

Required Date: 1/02/14

Start Qty: 1.00

Required Qty: 1.00

AN5-11A
AN5-11A
BOLT

Purchased No

110 Each

507.0000

8 8

**

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST362

207

123533

207

st503

300

125388

100

M126105

200

123533

DAS
31
9-89

AN5-12A
AN5-12A
Bolt

Purchased No

110 Each

27.0000

4 4

**

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST362

27

M126105

27

126105

DAS
31
9-89

AN5-13A
AN5-13A
BOLT

Purchased No

110 Each

69.0000

4 4

**

DAS
33
9-89

14-01-28

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

12

116003

12

ST362

7

124969

7

st503

50

m127044

50

127044

DAS
31
9-89

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14-1-28

DART AEROSPACE USA, INC.

DAS
6REFERENCE ONLY IIN-D206-642
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4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -447	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X	X								D206-642-411	SKIDTUBE INSTALLATION, LH
			X							D206-642-412	SKIDTUBE INSTALLATION, RH
				X						D206-642-413	SKIDTUBE INSTALLATION, LH
					X					D206-642-414	SKIDTUBE INSTALLATION, RH
						X				D206-642-441	SKIDTUBE
							X			D206-642-447	WEARSHOE KIT (REPLACES -443)
								X		D206-642-449	RUN-ON LANDING WEARPLATE KIT
			1	1						D206-642-451	SKIDTUBE
			1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2850-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG ⁽¹⁾
2B					22			10		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN980JD10L)
6			1							D2932-1	SADDLE, FWD OUT, LH
6				1						D2932-2	SADDLE, FWD OUT, RH
7			1							D2933-1	SADDLE, FWD IN, LH
7				1						D2933-2	SADDLE, FWD IN, RH
8			1							D2938-1	SADDLE, AFT OUT, LH
8				1						D2938-2	SADDLE, AFT OUT, RH
9			1							D2939-1	SADDLE, AFT IN, LH
9				1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2852	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-13A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-15	WEARSHOE (REPLACES D2656-15)
22B					1	1				D3536-15	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-37	WEARSHOE (REPLACES D2656-37)
24B					1	1				D3536-37	GASKET
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30			1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2868-043)
31			1	1						D3456-1	WASHER
32			1	1						D3457-1	WASHER
33			1	1						MS21043-4	NUT
34			1	1						AN4C5A	BOLT
35			1	1						NAS1149C0463R	WASHER (OR AN960C416)
36			1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0383R	WASHER (OR AN960C10)

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ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -447	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4366-041	FWD WEARPLATE ASSY
51							1	1		D4368-043	AFT WEARPLATE ASSY
52							18	18		D3673-1	BUSHING
53							3			D2649	SPACER
54A							10	10		AN3-36A	BOLT
54B							10	10		NAS1149C0332R	WASHER (OR AN980C10L)
54C							10	10		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-7 OR D4361-043 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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